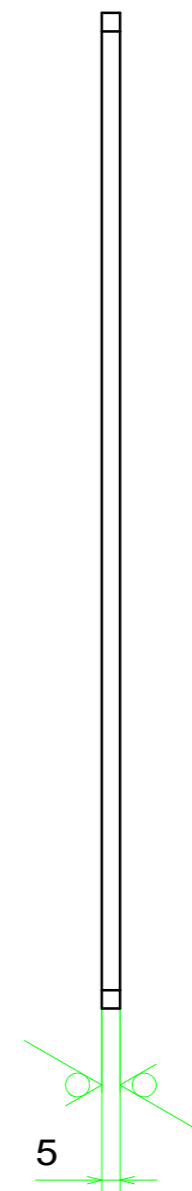


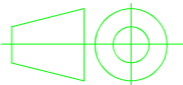
Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.		11967	Açıklama değişiklik formundadır.	08.01.2025	
Coating/Heat Tre./Roughness		11838	Açıklama değişiklik formundadır.	03.12.2024	
Paint/Color		Modf. No	Modification Description	Date	Sign



A diagram showing a fillet weld joint between two plates. The joint is a 55-degree fillet weld. The weld is shown in cross-section, with the weld metal filling the space between the two plates. The angle of the weld is indicated as 55 degrees. The weld is labeled with a '1' and a vertical dimension line.

✓ (✓)

Hole H12-Shaft h12

				S355J2 EN10025	3,8	
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mI <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	21/02/2023	Scale	<div>TURASAS</div> <div>Türkiye Raylı Sistem Araçları San. A.Ş.</div> <div>GZ11.07.22.10007</div>	
	Checked	M.Borlo	21/02/2023	1:2		
	Prepared	M.Cojocar	21/02/2023			
		Plate			GZ11.07.22.10007	
-						
Date:21/02/2023				Sheet : 1/1	Size:A3	Rev: 02